

(19) World Intellectual Property Organization
International Bureau



(43) International Publication Date
15 May 2003 (15.05.2003)

PCT

(10) International Publication Number
WO 03/039503 A1

- (51) International Patent Classification⁷: **A61K 7/16**
- (21) International Application Number: PCT/EP02/12329
- (22) International Filing Date:
5 November 2002 (05.11.2002)
- (25) Filing Language: English
- (26) Publication Language: English
- (30) Priority Data:
MI2001A002320 6 November 2001 (06.11.2001) IT
- (71) Applicant (*for all designated States except US*): **PER-FETTI VAN MELLE S.P.A.** [IT/IT]; Via XXV Aprile, 7/9, I-20020 Lainate (MI) (IT).
- (72) Inventors; and
- (75) Inventors/Applicants (*for US only*): **COLLE, Roberto** [IT/IT]; Via XXV Aprile, 7/9, I-20020 Lainate (MI) (IT). **SALMOIRAGHI, Guglielmo** [IT/IT]; Via XXV Aprile, 7/9, I-20020 Lainate (MI) (IT). **BARRICA, Andrea** [IT/IT]; Via XXV Aprile, 7/9, I-20020 Lainate (MI) (IT).
- (74) Agents: **MINOJA, Fabrizio** et al.; Bianchetti Bracco Minoja S.r.l., Via Rossini, 8, I-20122 Milano (IT).
- (81) Designated States (*national*): AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NO, NZ, OM, PH, PL, PT, RO, RU, SD, SE, SG, SI, SK, SL, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM, ZW.
- (84) Designated States (*regional*): ARIPO patent (GH, GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZM, ZW), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE, SK, TR), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).
- Published:**
- with international search report
 - before the expiration of the time limit for amending the claims and to be republished in the event of receipt of amendments
- For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.*

(54) Title: SOLID ORAL ANTI-TARTAR AND ANTI-PLAQUE COMPOSITIONS

(57) Abstract: Oral formulations in the form of chewing gum comprising: a. polyphosphates; b. hydrated silica; c. a source of fluoride ions; d. a polymer derived from chitin, or other naturally occurring hydrocolloids or a mixture thereof; e. optionally extracts or active ingredients of vegetable origin and/or antibacterial/disinfectant agents. The compositions of the invention are useful as adjuvants in dental hygiene, in particular to reduce tartar deposits

WO 03/039503 A1

SOLID ORAL ANTI-TARTAR AND ANTI-PLAQUE COMPOSITIONS

The present invention relates to oral anti-tartar and anti-plaque compositions, useful as adjuvants in odontostomatological hygiene.

BACKGROUND TO THE INVENTION

The problem of dental plaque and tartar formation has long been
5 studied, and agents which can be used to combat and delay such formation are being actively researched.

The mechanisms that cause tartar deposits are well known; these deposits are constituted by calcium phosphate crystals which precipitate in the extracellular matrix of bacterial plaque. The pathogenetic role of tartar in
10 periodontal diseases such as pyorrhoea, periodontitis, gingivitis and correlated disorders is equally well known.

Various substances have proved effective in reducing or preventing tartar formation and deposits on the teeth, including soluble pyrophosphates and polyphosphates, zinc salts, fluorides, diphosphonates, antibacterial agents
15 such as triclosan, and abrasive agents such as silica or alumina. These substances, combined with one another in various ways, are included in the composition of most anti-tartar toothpastes now commercially available. The clinical efficacy of these toothpastes has been examined in numerous studies, reviewed in J. Clin. Dent. Vol IV(3), 71-81, 1993.

20 The most common toothpastes contain soluble polyphosphates associated with fluorides and silica, and possibly with polymers that possess bioadhesive properties, as described, for example, in US 4327977, US 4889713, US 5017362, US 5139769, US 4921693 and EP 492997.

Similar compositions, with the addition of antibacterial agents such as

triclosan, are described, for example, in GB 2200551. In addition to toothpastes, chewing gums and candies with a similar composition have been developed.

The efficacy of these toothpastes, which has been the object of numerous studies (J. Clin. Dent. Vol. X(3), 99-102, 1999; Oral Surg. Oral Med. Oral Pathol., Vol. 70(4), 529-536, 1990; J. Clin. Dent. Vol. IX(4), 101-104, 1998), is due to inhibition of calcium phosphate precipitation by the polyphosphates that complex the calcium ions in the saliva, to the abrasive action of silica, to the reinforcing effect of fluorides on the tooth enamel and to the action of bioadhesive polymers, where used, which protects the mucosae and causes slow release of the other ingredients.

The polymers most often used in compositions designed to control tartar are polycarboxylates derived from acrylic or methacrylic acid, particularly copolymers of maleic anhydride with methyl vinyl ether (GANTREX ®). However, these polymers are not approved for use in foodstuffs, which means that they can only be used to make toothpastes and mouthwashes.

On the other hand, candies and chewing gum designed as adjuvants in dental hygiene and oral hygiene in general, which have properties that can be described as anti-tartar, anti-decay, whitening and/or refreshing, are becoming increasingly popular. The main advantage of these forms of administration is that they can be used freely and conveniently during the day in any place and on any occasion, in addition to that fact that the release of the active elements (functional ingredients) is slower and more regular than in the case of an ordinary toothpaste.

DESCRIPTION OF THE INVENTION

The present invention relates to oral formulations in a solid form, preferably in the form of chewing gum, whose efficacy is superior to that of similar known formulations.

The compositions of the invention contain effective amounts of:

- a. polyphosphates, preferably a mixture of alkali metal pyrophosphates and triphosphates;
- b. an abrasive agent (preferably hydrated silica);
- 5 c. a source of fluoride ions;
- d. a polymer derived from chitin, or other naturally occurring hydrocolloids or a mixture thereof;
- e. optionally extracts or active ingredients of vegetable origin;
- f. optionally antibacterial or disinfectant agents.

10 In addition to the active ingredients referred to above, the compositions of the invention will contain excipients suitable to define the final form of administration.

Thus, for example, a chewing gum formulation will require a suitable base consisting of gum base, sweeteners, polyalcohols such as xylitol, sorbitol
15 and mannitol, flavourings, dyes, softeners, plasticisers, stabilisers, thickeners, etc.

The fact that the compositions of the invention comprise a system able to form a film on the oral mucosa increases protection against tartar deposits, because the active ingredients remain in contact with the user's teeth and
20 gums for a longer time and the polyphosphates are protected against the hydrolysing action of the oral cavity.

In the present invention, this system consists of a chitin deacetylated derivative, possibly chemically modified and optionally in association with other polymers, to enhance its bioadhesive properties and its ability to protect
25 the polyphosphates against hydrolysing agents.

There has been great scientific interest in controlled-release systems directed at the oral mucosa in the past decade (J. Clin. Phar. Ther. (2000) 25, 21-42). The polymers studied include partly deacetylated chitin, highly

deacetylated chitin or chitosan and hydrolysed chitosan or oligosaccharide, which have proved able to adhere to the tissues thanks to the positive charges of the ammonium groups. Partly as a result of their bioadhesive properties, these polymers accelerate wound healing and haemostasis (Biom. 1999, 20(22): 2139-45; J. Oral. Max. Surg. 57: 49-52). Specific studies demonstrate the bioadhesive properties of chitosan towards the oral mucosa (Biom. 16 (1995) 617-624; J. Control Rel. 61: 175-183, Int. J. Pharm. 73: 43-48).

Among the forms described, the preferred form is chitosan oligosaccharide, a commercially available compound that comprises two to seven monomer D-glucosamine units bonded to one another with β -1,4 bonds, mainly obtained by enzymatic hydrolysis of chitosan with a higher molecular weight.

Although this procedure is known, it does not appear to have been applied in compositions similar to those which are the object of this invention.

Optionally, naturally occurring polysaccharides hydrocolloids may be used as alternative with similar bioadhesive properties. Polysaccharides hydrocolloids of this type are: xanthan gum, locust bean gum, alginates, carrageneen, gallan gum and others.

Broadly, the polymer-based system described above amounts to between 0.5 and 5% by weight on the total composition, and preferably between 1 and 3%.

The polyphosphates used in the compositions may be alkali metal pyrophosphates (diphosphates), hexametaphosphates, tripolyphosphates or mixtures thereof. A mixture of disodium diacid diphosphate and pentasodium or pentapotassium triphosphate is particularly preferred. It has been proved that a toothpaste containing this mixture provides a more marked reduction of tartar than a toothpaste containing pyrophosphates not associated with triphosphates (J. Clin. Dent. Vol. IX(4), 101-104, 1998).

Broadly, the polyphosphates amount to between 0.5 and 5% by weight on the total composition to which the invention relates.

The function of the abrasive agent is to increase the plaque-removing action already possessed by ordinary chewing gum. It may be formed by
5 hydrated silica (in a suitable form), calcium carbonate (in a suitable form) or talc, either individually or combined with one another. These abrasives may also be present totally or partly, either individually or in a mixture thereof, in encapsulated form, in particular encapsulated in calcium alginate. Chewing gum containing microgranules of hydrated silica encapsulated in calcium
10 alginate has proved more effective in removing plaque than a chewing gum with the same formulation but without microgranules (Doc. Os 06.2001 779-781). According to the present invention, the encapsulated microgranules may contain dyes, flavourings, functional ingredients and herb extracts. This abrasive agent is usually present in percentages of between 0.5 and 7% by
15 weight.

Suitable sources of fluoride ions include sodium fluoride, potassium fluoride, ammonium fluoride, sodium monofluoro-phosphate and other known non-toxic salts containing fluorine, in concentrations which provide fluoride percentages of between 0.005 and 0.2% by weight.

20 The vegetable extracts which may be present in the compositions of the invention will preferably be selected from extracts of *Centella asiatica*, *Malva sylvestris*, *Melaleuca alternifolia*, *Commiphora abyssinica* (myrrh), *Krameria triandra* (rhatany), *Acacia catechu*, *Medicago sativa* (alfalfa), resins of the genus *Styrax*, such as *Styrax benzoin* (benzoin), *Matricaria recutita*
25 (camomile), *Echinacea purpurea* (echinacea) and *Croton lechleri* (dragon's blood). Extracts of these plants, whose activity has been known for some time, are commercially available.

The combination with these extracts gives the formulations anti-

inflammatory/decongestant, emollient, wound-healing, antiseptic and astringent properties. These properties are desirable in at least two respects in the ambit of the present invention:

firstly, to assist and reinforce the reduction in diseases of the oral mucosa
5 caused by the reduction in tartar, and

secondly, to control and prevent contact stomatitis similar to that manifested with the use of toothpastes, known as "toothpaste stomatitis", in particularly predisposed persons.

In the formulations of the invention, these extracts may be encapsulated
10 in alginate together with the abrasive agent.

Said extracts may be added to the formulations in percentages of between 0.01 and 2% by weight.

The formulations of the invention can be prepared by conventional techniques, by adding and mixing the various ingredients to the gum base in
15 the case of chewing gum, which may then undergo coating operations in accordance with equally conventional techniques.

The formulations of the invention may include disinfectant or antibacterial agents such as triclosan, zinc salts or zinc oxide, either alone or combined with one another, in concentrations of between 0.1 and 5% by
20 weight. These agents are designed to combat the formation of bacterial plaque, which leads to tartar deposits.

The formulations of the invention may also include decorative crystals, preferably consisting of gum arabic and dyes deposited on the surface of the product with a purely aesthetic function.

25 Daily use of the chewing gum in accordance with the invention reduces tartar deposits and has other beneficial effects on the condition of the oral and gingival mucosa.

The following examples illustrate the invention in greater detail.

5

EXAMPLE 1**Coated chewing gum weighing 1.4 g.**

Percentage composition (by weight)	
Ingredient	%
Gum base	24.5
Xylitol	23.5
Sorbitol	23.2
Mannitol	16
Flavouring	1.8
Silicon dioxide	3
Gum arabic	1
Glycerin	1
Disodium diacid diphosphate	1
Pentasodium triphosphate	1
Chitosan oligosaccharide	1
Maltitol syrup	0.93
Titanium dioxide (E171)	0.7
Quick Coat	0.6
Aspartame	0.6
Decorative crystals	0.05
Acesulfame	0.05
Carnauba wax	0.05
Potassium fluoride	0.02
	100

5 EXAMPLE 2

Coated chewing gum weighing 1.4 g with vegetable extracts.

Percentage composition (by weight)	
Ingredient	%
Gum base	24.5
Xylitol	23.5
Sorbitol	23.2
Mannitol	16
Flavouring (*)	1.8
Silicon dioxide	3
Gum arabic	1
Glycerin	1
Disodium diacid diphosphate	1
Pentasodium triphosphate	1
Chitosan oligosaccharide	1
Maltitol syrup	0.93
Titanium dioxide (E171)	0.7
Quick Coat	0.6
Aspartame	0.6
Acesulfame	0.05
Carnauba wax	0.05
Potassium fluoride	0.02
Mallow, myrrh, centella, melaleuca, rhatany and acacia catechu extracts.	0.05
Total	100

EXAMPLE 3

Efficacy tests: reduction in tartar deposit.

10 A double-blind crossover clinical trial has been conducted to compare the effects of a chewing gum in accordance with Example 1 with those of a placebo gum.

28 Adults were admitted to the trial and treated with two chewing gums

for five minutes, four times a day, for 6 weeks. At the end of this period a quantitative evaluation of the tartar deposit was carried out in accordance with the modified Volpe and Manhold index (J. Periodont. Res. (Suppl.) 14:31-60, 1974). Throughout the treatment period, the patients all used the same
 5 toothpaste (not containing anti-tartar agents) and followed a similar diet. The same patients were then treated for six weeks immediately after the first evaluation of the tartar deposit with the other chewing gum (Example 1 or placebo) in accordance with the same treatment procedure as before. At the end of the treatment period a second quantitative evaluation of the tartar
 10 deposit was carried out in accordance with the same procedure as described above.

The results were subjected to statistical analysis using Student's two-tailed paired sample "t" test.

The evaluation conducted after the patients had chewed the gum
 15 described in Example 1 demonstrated a 13.9% reduction in tartar deposits compared with those observed after chewing of the placebo gum. This reduction is statistically significant. The results of the study are summarised in Table 1.

Table 1

20 *"T" test: paired samples for means*

	<i>Placebo</i>	<i>Ex. 1</i>
Mean	4.2410714	3.6517857
Variance	10.539269	7.9599041
Observations	28	28
Pearson's correlation		0.9858011
Hypothesised difference of means		0
P(T<=t) two-tailed		6.884-05

CLAIMS

1. Oral formulations in solid form, comprising:
 - a. polyphosphates;
 - 5 b. an abrasive agent;
 - c. a source of fluoride ions;
 - d. a polymer derived from chitin, or other naturally occurring hydrocolloids or a mixture thereof;
 - e. optionally extracts or active ingredients of vegetable origin;
 - 10 f. optionally antibacterial/disinfectant agents.
2. Formulations as claimed in claim 1, wherein the polyphosphates are selected from tripolyphosphates, pyrophosphates or mixtures thereof.
3. Formulations as claimed in claim 2, comprising a mixture of alkali metal pyrophosphates and tripolyphosphates.
- 15 4. Formulations as claimed in any one of the preceding claims, further containing excipients selected from gum base, sweeteners, polyalcohols, flavourings, dyes, softeners, plasticisers, stabilisers and thickeners.
5. Formulations as claimed in the preceding claims, wherein the abrasive agent is hydrated silica, calcium carbonate and talc, either individually or in a
20 mixture thereof.
6. Formulations as claimed in the preceding claims, wherein the chitin-derived polymer is a (partly or totally) deacetylated derivative of chitin, optionally chemically modified, optionally in association with other polysaccharides hydrocolloids.
- 25 7. Formulations as claimed in claim 6, wherein the polymer is a chitosan.
8. Formulations as claimed in claim 7, wherein the chitosan is chitosan oligosaccharide.
9. Formulations as claimed in claims 1 – 5, wherein the naturally

occurring hydrocolloids are xanthan gum, locust bean gum, alginates, carrageenans, gellan gum or other polysaccharides with bioadhesive properties.

10. Formulations as claimed in the preceding claims containing extracts
5 with anti-inflammatory, wound-healing, antihemorrhagic, soothing, emollient, decongestant and antiseptic properties.

11. Formulations as claimed in claim 10, wherein the vegetable extracts are selected from extracts of *Centella asiatica*, *Malva sylvestris*, *Melaleuca alternifolia*, *Commiphora abyssinica* (myrrh), *Krameria triandra* (rhatany),
10 *Acacia catechu*, *Medicago sativa* (alfalfa), resins of the genus *Styrax*, such as *Styrax benzoin* (benzoin), *Matricaria recutita* (camomile), *Echinacea purpurea* (echinacea) and *Croton lechleri* (dragon's blood).

12. Formulations as claimed in the preceding claims, containing 0.5 to 5% by weight of polyphosphates, 0.5 to 7% by weight of an abrasive agent
15 (possibly wholly or partly encapsulated), 0.5 to 5% by weight of a polymer derived from chitin, and a source of fluoride ions able to guarantee a fluoride intake of 0.005 to 0.2% .

13. Formulations as claimed in claim 12, further containing 0.01 to 2% by weight of vegetable extracts.

20 14. Formulations as claimed in the preceding claims, comprising disinfectant and/or antibacterial agents selected from triclosan, zinc oxide and zinc salts, either alone or in combination with one another, in concentrations of between 0.1% and 5%.

15. Formulations as claimed in the preceding claims, wherein said
25 formulations are chewing gum or candies.

A. CLASSIFICATION OF SUBJECT MATTER
IPC 7 A61K7/16

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC 7 A61K

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

EPO-Internal, WPI Data, PAJ, CHEM ABS Data

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	DATABASE CA 'Online! CHEMICAL ABSTRACTS SERVICE, COLUMBUS, OHIO, US; NAKANAGA, HIROSHI ET AL: "Solid dentifrices" retrieved from STN Database accession no. 116:66968 XP002234594 * see also index terms * abstract & JP 03 255020 A (SANGI CO., LTD., JAPAN) 13 November 1991 (1991-11-13) ---	1,2,4,5, 9
A	US 5 281 410 A (LUKACOVIC MICHAEL F ET AL) 25 January 1994 (1994-01-25) claims 1,9,10; example XVII --- -/--	1-15

☒ Further documents are listed in the continuation of box C.☒ Patent family members are listed in annex.

* Special categories of cited documents:

- *A* document defining the general state of the art which is not considered to be of particular relevance
- *E* earlier document but published on or after the International filing date
- *L* document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)
- *O* document referring to an oral disclosure, use, exhibition or other means
- *P* document published prior to the International filing date but later than the priority date claimed

- *T* later document published after the International filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention
- *X* document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone
- *Y* document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art.
- *G* document member of the same patent family

Date of the actual completion of the international search

13 March 2003

Date of mailing of the international search report

03/04/2003

Name and mailing address of the ISA

European Patent Office, P.B. 5818 Patentlaan 2
NL - 2280 HV Rijswijk
Tel. (+31-70) 340-2040, Tx. 31 651 epo nl,
Fax: (+31-70) 340-3016

Authorized officer

Minas, S

C.(Continuation) DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	US 4 512 968 A (KOMIYAMA NOBORU ET AL) 23 April 1985 (1985-04-23) claims; examples 3,5,7 ---	1-15
A	EP 0 306 454 A (WARNER LAMBERT CO) 8 March 1989 (1989-03-08) claims 1,13,17 ---	1-15
A	US 4 627 977 A (GAFFAR ABDUL ET AL) 9 December 1986 (1986-12-09) claims; examples 4,5 ---	1-15
A	US 4 753 792 A (ABERG TORWALD) 28 June 1988 (1988-06-28) claims; example 1 -----	1-15

Patent document cited in search report		Publication date	Patent family member(s)	Publication date
JP 3255020	A	13-11-1991	JP 2555001 B2	20-11-1996
US 5281410	A	25-01-1994	US 5145666 A	08-09-1992
			AU 2796792 A	21-05-1993
			MX 9206097 A1	01-09-1993
			TR 27011 A	15-09-1994
			WO 9307850 A1	29-04-1993
US 4512968	A	23-04-1985	JP 59152312 A	31-08-1984
			JP 1731392 C	29-01-1993
			JP 3015604 B	01-03-1991
			JP 59101416 A	12-06-1984
			DE 3343200 A1	30-05-1984
			GB 2132889 A ,B	18-07-1984
EP 0306454	A	08-03-1989	US 4915948 A	10-04-1990
			AR 240248 A1	30-03-1990
			AU 2005988 A	02-03-1989
			EP 0306454 A2	08-03-1989
			JP 1096117 A	14-04-1989
			NZ 225394 A	26-07-1990
			PH 25488 A	24-07-1991
			PT 88369 A	30-06-1989
			ZA 8804593 A	29-03-1989
US 4627977	A	09-12-1986	AT 406015 B	25-01-2000
			AT 237586 A	15-05-1989
			AT 406016 B	25-01-2000
			AT 237686 A	15-05-1989
			AU 594703 B2	15-03-1990
			AU 6204986 A	19-03-1987
			BE 905428 A1	12-03-1987
			BE 905429 A1	12-03-1987
			BR 8604377 A	12-05-1987
			CA 1332359 A1	11-10-1994
			CA 1275937 A1	06-11-1990
			CH 668907 A5	15-02-1989
			CH 668908 A5	15-02-1989
			DE 3629503 A1	26-03-1987
			DE 3629504 A1	26-03-1987
			DE 3645147 C2	09-11-2000
			DK 433386 A	14-03-1987
			DK 433486 A	14-03-1987
			EG 18045 A	28-02-1993
			ES 2003096 A6	16-10-1988
			ES 2013787 A6	01-06-1990
			FI 863708 A ,B,	14-03-1987
			FI 863709 A ,B,	14-03-1987
			FR 2587211 A1	20-03-1987
			GB 2180157 A ,B	25-03-1987
			GB 2182244 A ,B	13-05-1987
			GB 2211738 A	12-07-1989
			GR 862312 A1	19-01-1987
			GR 862314 A1	29-01-1987
			HK 26793 A	02-04-1993
			HK 53293 A	11-06-1993
			IE 59557 B1	09-03-1994
			IE 59532 B1	09-03-1994

Patent document cited in search report	Publication date	Patent family member(s)	Publication date
US 4627977	A	IL 79892 A	21-06-1992
		IL 79893 A	25-05-1992
		IL 94197 A	21-06-1992
		IL 96686 A	25-05-1992
		IN 167015 A1	18-08-1990
		IT 1196621 B	16-11-1988
		IT 1196622 B	16-11-1988
		JP 8018961 B	28-02-1996
		JP 62096409 A	02-05-1987
		JP 1826372 C	28-02-1994
		JP 5030803 B	11-05-1993
		JP 62111911 A	22-05-1987
		KR 9306345 B1	14-07-1993
		KR 9311550 B1	11-12-1993
		LU 86580 A1	05-04-1988
		LU 86581 A1	05-04-1988
		MX 164720 B	21-09-1992
US 4753792	A	GB 2163348 A ,B	26-02-1986
		US 5057305 A	15-10-1991